

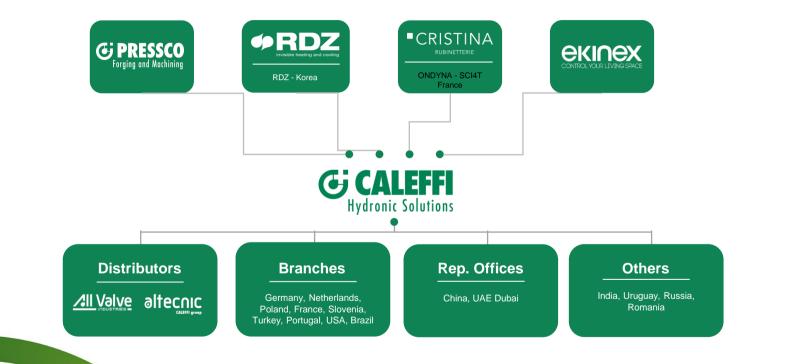


CORPORATE PRESENTATION

07/03/2023



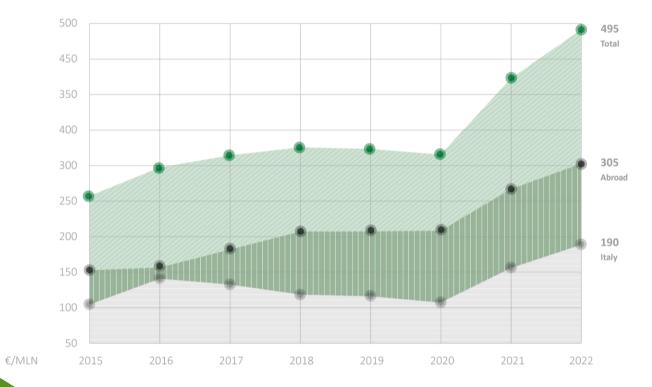
Group Organization





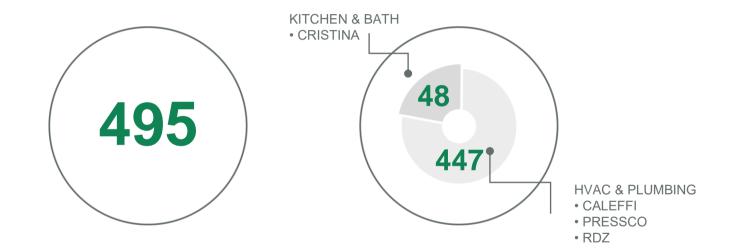
Group facts and figures

CONSOLIDATED SALES



GCALEFFI Hydronic Solutions Group facts and figures

CONSOLIDATED SALES AND SPLIT 2022 (MILLION EUROS)

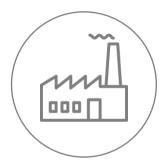




Group facts and figures







1641 employees +90 supplied countries

10 plants set up in Italy



OPENING THE DOORS ENTERING THE COMPANY



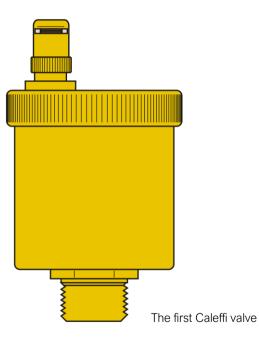
1961: THE BEGINNING

The industrial dream of Franco Caleffi takes shape.

After manufacturing fittings and accessories in brass and steel, on behalf of third parties, he chooses to make finished products **branded Caleffi.**

The wholesalers network begins selling them.

This is the beginning of the story we are proud of.





1975 - 2009 A PERIOD OF GROWTH AND EXPANSION





Original Equipment Manufacturer

1975

Rapid development and relocation of headquarters in Fontaneto D'Agogna



the 1980s

- Opening of the first foreign branch in Germany and former acquisitions:
 Pressco is now part of Caleffi Group.
- Complete control of each production step.

the 1980s

Caleffi enters the
 OEM market and gets great
 competitive advantage

by investing in processes, automation, quality and PR

1975 - 2009 A PERIOD OF GROWTH AND EXPANSION



٠

• New plant in **Gattico**

CUBOROSSO opening

• **MAV** opening



2004 A NEW GENERATION

After five decades of far-sighted management, **Francesco Caleffi** passes the reins to his son **Marco.**



2004 A NEW GENERATION

The **transfer of powers** marks a milestone in the family's history and a new phase in the company's **management structure**.

It's now a multinational business.



2011 50TH ANNIVERSARY

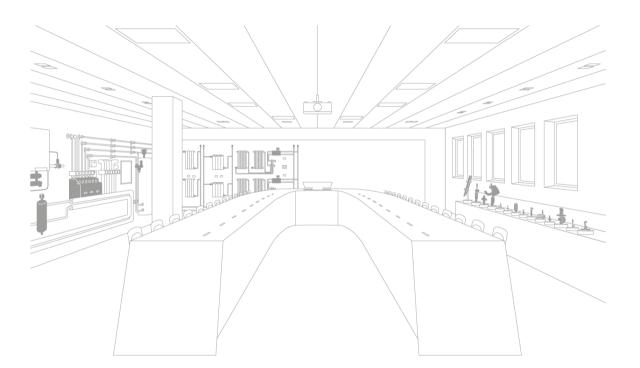
50 years of hard work and investment in research, development, new ventures and communication.



2014 CALEFFI EXPERIENCE

The CALEFFI EXPERIENCE concept brings together everything that adds value to the product and to the company's sector know-how.

It is embodied in Caleffi's **showroom** and training centre.





2018 SMART FACTORY





2021 60 YEARS OF FLOWING EXPERTISE



1961 / 2021



2023 PRODUCTION PLANT EXPANSION

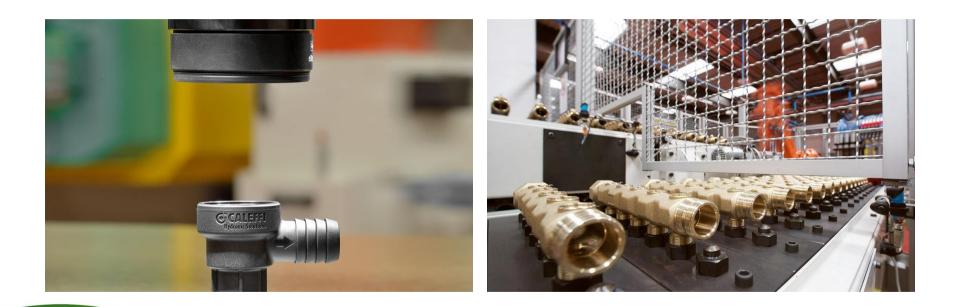
NEW 16,000 sqm PLANT IN C3 - ready from Jan. 2024 Intended purpose: 1,000 smq plastic moulding 15,000 smq mechanical production and logistics

5,000 smq C1 expansion under evaluation



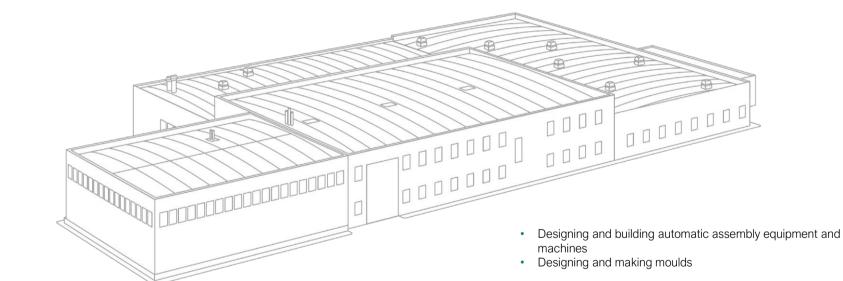
Caleffi Hydronic Solutions production

THE WAY WE DO IT





ENGINEERING OF MOULDS AND MACHINERY FONTANETO D'AGOGNA PLANT





Caleffi Hydronic Solutions production

ENGINEERING OF MOULDS AND MACHINERY





HOT FORGING PRESSCO PLANT

THE REAL PROPERTY OF THE PARTY OF THE PARTY

- 12,5 mln kg/year hot forged brass parts
- 1,5 mln kg/year hot forged low lead brass parts

T

- 22 presses (3 of them comply with industry 4.0)
- 7 automatic cutting robots
- 4 manual cutting areas



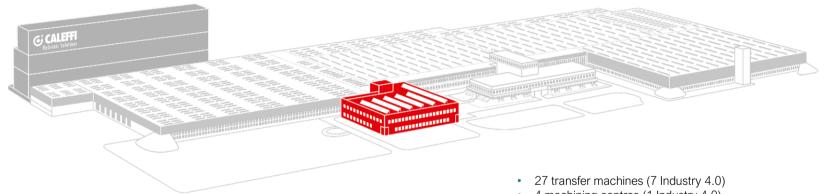
Caleffi Hydronic Solutions production

HOT FORGING





MULTI-SPINDLE MECHANICAL MACHINING AND TRANSFERS FONTANETO D'AGOGNA PLANT



- 4 machining centres (1 Industry 4.0)
- 58 single and multi-spindle lathes (9 Industry 4.0)



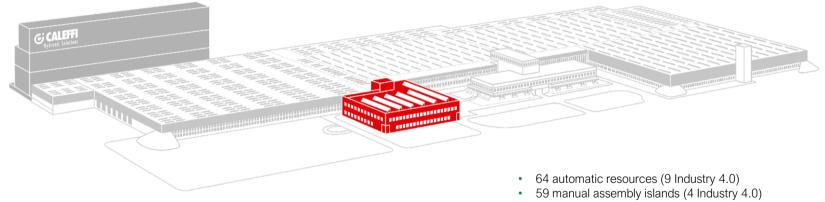
Caleffi Hydronic Solutions production

MULTI-SPINDLE MECHANICAL MACHINING AND TRANSFERS





ASSEMBLY LINES



•



Caleffi Hydronic Solutions production

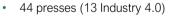
ASSEMBLY LINES





Caleffi Hydronic Solutions production

PLASTIC MOULDING GATTICO - VERUNO PLANT



- Large-batch manufacturing takes place here
- Additional expansion to be completed by mid 2023



PLASTIC MOULDING





Caleffi Hydronic Solutions

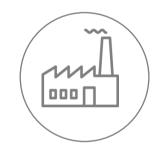
WHAT WE DO





OUR SALES CHANNELS







WHOLESALERS

OEM PUMPS AND BOILERS MANUFACTURERS MAINLY BIG PROJECT



Certifications

QUALITY CHECK 100% MADE IN ITALY





Logistics and distribution

MAV

Our vertical warehouse meets the recent need of point of sales to reduce their stock. It ensures a more dynamic service in terms of number of monthly shipments and promptness in order dispatch as well as accuracy, on international scale.

- Covered surface 3.120 m2
- Height 32,70 21 m
- Length 96 m
- Up to 51.000 boxes
- Up to 14.000 pallets





R&D Centre

CUBOROSSO

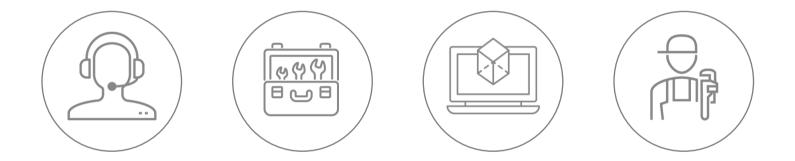
- Study of new products, **research**, technical improvement aimed at obtaining energy savings.
- **3D prototyping** and tests at once.





Caleffi Hydronic Solutions

WE DO CARE





DIGITAL MARKETING

Caleffi has been reinforcing Digital Communication and Marketing over the years and developed a number of touchpoints:

- website restyling
- editorial strategy
- multichannel digital strategy
- · web based tools to support design and mobile app
- BIM/MEP/PIM





🖮 **f** in 🔘



bimobject

C MagCA





1B



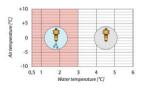
Code

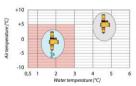
Code

Function The antifreeze valve 108 series allows drainage of the medium in the circuit when the circuit temperature reaches an average value of 3 °C.

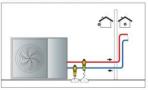


Operating principle The 108 series antifreeze valve allows drainage of the medium in the circuit when the circuit temperature reaches a value of 3 $^{\circ}$ C. In outside temperature conditions over 5 $^{\circ}$ C, antifreeze valve intervention is inhibited by the air temperature sensor. This prevents the valve from cutting induiring operation in cooling mode during the summer.

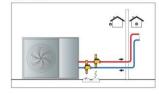




Application diagrams of antifreeze valve 108 series









HP ANTIFREEZE PROTECTION COMPARISON

	iSTOP®		GLYCOL
~	It prevents the formation of ice in the system circuit.	~	It prevents the formation of ice in the system circuit.
~	It allows the use of pure water: the properties of the heat transfer fluid are not affected.	A	The glycol-based solution modifies the system's performance: decrease the heat exchange capacity, increase the flowrate and increase the pressure drop.
\checkmark	Low purchase and maintenance costs.	A	High purchase and maintenance costs.
\checkmark	Totally mechanical.	A	Harmful to the environment.
~	Eco-friendly.	A	The glycol-based water solution must be sufficiently concentrated to ensure appropriate
\checkmark	Simple and fast maintenance.		protection.
A	An high presence of impurities could lead to valve malfunction.	A	With Mono Ethylene Glycol or MPG Mono Propylene Glycol corrosion may occur in the presence of oxygen (non inert MEG antifreeze).
A	Incorrect installation could inhibit the operation of the valve.	A	The percentage of glycol in the system must be periodically checked: an incorrect percentage of glycol value may cause malfunctions and destruction of the unit's heat exchanger. If the mixture is too concentrated the unit warranty of the heat pump could be voided.
		A	 Draining the water circuit is not recommended: The water circuit will rust, which will shorten its service life; Water will remain at the bottom of the plate exchangers and freezing may cause damage.



HP ANTIFREEZE PROTECTION COSTS

US Propylene Glycol

≅ 118 \$ per valve (1¼") Italian purchase price

EXAMPLE

A system with a floor radiant and a heat pump of 14 kW (\cong 48.000 BTU/h) needs two antifreeze valves.

Purchase cost of two antifreeze valves (1¼") \cong 236 \$

\cong 1600 \$ per 55 gallons US purchase price

EXAMPLE

A system with a floor radiant and a heat pump of 14 kW (\cong 48.000 BTU/h) needs approximately a water volume of 23 liters/kW (\cong 1,77*10^3 gal/BTU/h).

System water volume = 322 liters (85 gallons) Hypothesis of glycol concentration = 30% Glycol required for the system = 97 liters (26 gallons)

Purchase cost of glycol \cong 760 \$

SUMMARY TABLE WITH A FLOOR RADIANT SYSTEM (23 liters/kW)

HP nominal power	kW	10	12	14	16
ne nominal power	BTU/h	34000	41000	48000	55000
Water volume	liters	230	276	322	368
water volume	gallons	60	72	85	97
Purchase cost of glycol (30% concentration) *		524 \$	628 \$	760 \$	847 \$
Purchase cost of two antifreeze valves		224 \$ (1")	236 \$ (1 ¼")	236 \$ (1 ¼")	236 \$ (1 ¼")

* To the purchase cost of glycol are to be added the contributions of higher electricity consumption:

· higher pumping costs due to the increase of pressure drop and flow rate;

· lower efficiency of the heat pump due to the decrease of thermodynamic power.

Furthermore, the cost does not include the maintenance costs:

- every 2 years it's recommended to check the concentration and top up the amount necessary to reach the right concentration;
- the replacement of glycol should be done every 5 years, to avoid excessive decay of glycol which would lead to the risk of ice formation and corrosion of components.



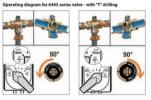
MOTORISED THREE-WAY BALL DIVERTER VALVES



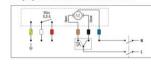


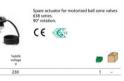






Wiring diagram for valves 6445 series, with 3-contact actuator.







Code 638012







1B



SEMI-AUTOMATIC SELF-CLEANING MAGNETIC FILTER

Semi-automatic self-cleaning magnetic filter complete with by-pass. Technopolymer body. Female connections. Adjustable for horizontal and vertical Drain cock with hose connection. Max. working pressure: 3 bar. Temperature range: 0–90 °C. Strainer mesh size Ø = 0,16 mm.

1B

tech, broch, 01391

B a Code 577800 1 1/2" 577900

Adjustable by-pass

Sizes DN 40 (code 577800, 1 1/2") and DN 50 (code 577900, 2") are equipped with a by-pass that allows the limitation of the flow rate passing through the device by up to 50%, thereby increasing the Kv value. We recommend 100% filtration during filling and for the first weeks of system operation. Then, during the "maintenance" phase, the device can be set to function as a by-pass to achieve a higher Kv.





Insulation for semi-automatic self-cleaning magnetic filter. **a**



Cleaning the filter mesh

Threaded connections

Compression ends

577300 Ø 28

Code

Code 577200 Ø 22

577500 3/4"

577600

577700 1 1/4"

To clean the CALEFFI XF filter with the circulator stationary, there is no need to disassemble the component because it contains a mechanism with brushes to clean the filter mesh.



GCALEFFI Hydronic Solutions

PCT

Forder 545375

Frede

545373 Ø 28

545376

MULTIFUNCTION DEVICE WITH DIRT SEPARATOR AND STRAINER

5453 tech. broch. 01258 DIRTMAG PUUS® Multifunction device with dirt separator and strainer. Specific for the complete cleaning of the hydraulic circuit, to protect continuously enerator and components. Technopolymer body. Dirt separator with tecnopolimer internal element, with magnet. Two inspectable strainers with stainless steel mesh: 1 for initial cleaning (blue colour) already installed. 1 for maintenance (grey colour) in package. Shut-off valves with nuts, brass body. Female connections and Ø 22 and Ø 28 mm with compression ends. Adjustable for horizontal, vertical or 45° pipes. Drain cock with hose connection. Max. working pressure: 3 bar. Temperature range: 0–90 °C.

5464 DISCALDIRTMAG Deaerator-dirt separator with magnet. Technopolymer body. Female connections. Adjustable for horizontal and vertical pipes. With hygroscopic safety cap. Drain cock with hose connection. Max. working pressure: 3 bar. Temperature range: 0-90 °C. PCT

DEAERATOR-DIRT SEPARATOR

WITH MAGNET



1 5



Problems caused by impurities in hydraulic circuits

The components of a heating and cooling system are exposed to degradation caused by the impurities contained in the system circuit. If the impurities in the thermal medium are not removed, they can impair operation of the units or components, such as heat generators or exchangers, especially in units or components, such as heat generators or exchangers, especially in the system commissioning stage, already from the very first passage. This problem must not be underestimated because generator manufacturers will frequently reject warranty claims if their product is not adequately protected by a strainer from the time the product is commissioned onwards.



ends. Adjustable for horizontal and vertical pipes. Max. working pressure: 10 bar. Max. discharge pressure: 10 bar. Temperature range: 0–110 °C.

DEAERATOR

Threaded connections

. Code 551705 3/4" F 1 5 551706 1"F 1 5 551716 1"M 1 5 **Compression ends** . 551702 Ø 22 551703 Ø 28





1B



(CALEFFI

DIFFERENTIAL BY-PASS VALVE

Normal operation

Heat pump shutdown

or antifreeze cycle

Application diagrams of differential by-pass valve 519 series

P

BALANCING VALVE WITH FLOW METER

Balancing valve with flow meter. Direct reading of flow rate. Brass valve body and flow meter.

Ball valve for flow rate adjustment.

Graduated scale flow meter with magnetic movement flow rate indicator.

> With insulation. Max. working pressure: 10 bar. Temperature range: -10-110 °C.

132

.

ž











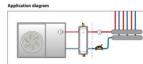




1-6

518500 3/4*

46





1B

ON

OFF

tech. broch. 01149

a 🛍

5

5

5

5

m

OPEN

in the 1

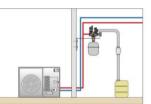
CLOSED



INSTRUMENT HOLDER IN COMPOSITE MATERIAL











1B

BUFFER TANK FOR HEAT PUMP SYSTEMS NEW

Max. working pressure: 4 bar.

Working temperature range:

Max. percentage of glycol: 30 %.

-10-95 °C (without the formation of ice).

tech. broch. 01406 **Construction details**

Wall-mounted buffer tank-hydraulic separator for heat pump.

In AISI 304 stainless steel With highly effective expanded EPP insulation.



Cardo

5485

Air vent top connection: 15-30 liters 1"; 50 liters 1 1/4". Drain valve bottom connection: 15-30 liters 1"; 50 liters 1 1/4".

Front probe holder connection 1/4" F.

1 -

PRIMAIRY

T. ►

T, .

PRIMARY FLOW RATE

SECONDARY FLOW RATE

T1 > T3 T2 = T4

In a heat pump system this

configuration may not guarantee the

correct temperature at the terminals.

SECONDARY

D D

Volume	Connect	ions

548515	15 liters	1"F	1	-
548520	20 liters	1"F	1	
548525	25 liters	1"F	1	
548530	30 liters	1"F	1	
548550	50 liters	1 1/4" F	1	

5020 tech. broch. 01406 MINICAL Automatic air vent. In hot stamped brass.

With hygroscopic safety cap. With insulation. Max, working pressure: 10 bar. Max. drain pressure: 2,5 bar. Max. working temperature: 120 °C.



F0001878 1 1/4"M x 1"F

Operating principle

Code

48

PRIMARY FLOW RATE SECONDARY FLOW RATE PRIMARY SECONDARY ► T. T, <=



Limit configuration for heat pump systems: temperature difference at the user points the same as the value for the heat pump.





Optimal configuration for heat pump systems: temperature difference at the user points greater than the value for the heat pump.



The 5485 series inertial hydraulic separator is a higher quality product than traditional carbon steel types, and therefore helps to keep the thermal system clean. It therefore reduces the number of problems caused by the impurities generated by corrosion

18



Front probe holder connection

The 1/4" probe holder connection can be used to measure the thermal medium temperature with temperature probes or measurement temperature gauges.

Sizing

attractive.

The hydraulic separator should be sized in accordance with the maximum recommended flow rate value at the inlet. The selected value should be the sum of the primary circuit flow rates or the sum of the secondary circuit flow rates, whichever is greater.

On the other hand, the inertial hydraulic separator volume depends on the minimum volume of water required by the heat pump manufacturer to guarantee proper machine operation even in defrosting phases. Generally, with more modern heat pumps, it can assume an average value calculated on the basis of the machine power, which varies from 2,5 to 3,5 litres/kWt.

	Volume	Connections	Max flow rate	Nominal power HP	
h	151	1*	3,5 m ³ /h		
Ī	201	1*	3,5 m ³ /h	3-5 kWt	
ľ	251	1"	3,5 m ³ /h	6-8 kWt	
l	301	1*	3,5 m ³ /h	9-12 kWt	
ľ	501	1 1/4"	5,5 m ³ /h	13-25 kWt	

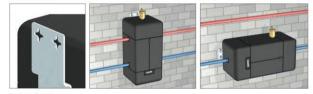




BUFFER TANK FOR HEAT PUMP SYSTEMS

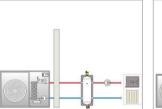
Extremely versatile installation The 6 identical 1⁻ connections (4 at the side, 1 at the top and 1 at the bottom) mean that this device can be installed in different configurations. The brackets are also designed to allow wall mounting of the 5485 series both vertically and horizontally.

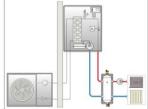
Installation examples



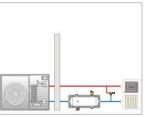
Application diagrams

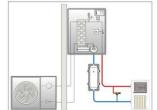
IInstallation as hydraulic separator





Installation as buffer tank







1B



AUTOMATIC COMPACT CHARGING UNIT

tech, broch, 01333

1 5

Code

580011 1/2"

580010

Automatic compact charging unit to EN 1717 standard with **BA type** backflow preventer, shut-off valve, strainer, pressure test ports for controlling the backflow preventer, pressure reducing valve, For horizontal or vertical installations. CR dezincification resistant alloy body. With insulation. Filling unit setting pressure range: 0,8-4 bar. Max. working pressure: 10 bar. Max. working temperature: 65 °C. Backflow preventer certified to EN 12729 standard. Pressure reducing valve certified to EN 1567 standard. PATENT PENDING. 💮 CY

580011 tech. broch. 01361 Automatic compact charging unit to EN 1717 standard with **BA type** backflow preventer, shut-off valve, strainer, pressure test ports for controlling the backflow preventer, pressure reducing valve. For horizontal or vertical installations. Brass body. With insulation. Filling unit setting pressure range: 0.8-4 bar. Max. working pressure: 10 bar.

Max. working temperature: 65 °C. Backflow preventer certified to EN 12729 standard. Pressure reducing valve certified to EN 1567 standard. PATENT.

1 5

💮 R7

1B

Backflow prevention reference standards

580010 1/2*

50

To avoid water backflow from the heating system, which is polluted and hazardous for human health, it is indispensable to install an automatic charging unit with a backflow preventer. The correct use of hydraulic backflow preventers is governed by the European reference standard EM 1717. 2000 (Protection against pollution pollution).

of potable water in water installations and general requirements of devices to prevent pollution by backflow').



THANK YOU



S.R. 229, n. 25 28010 Fontaneto d'Agogna (NO) Italy Tel. +39 0322 8491 info@caleffi.com www.caleffi.com

